

CURING TIME - FIS HB

Cartridge temperature FIS HB (minimum + 5°C)	Gelling time FIS HB	Temperature at anchoring base	Curing time FIS HB
		- 5°C - ± 0°C	360 min.
		± 0°C - + 5°C	180 min.
+ 5°C - +20°C	15 min.	+ 5°C - +20°C	90 min.
+20°C - +30°C	6 min.	+20°C - +30°C	35 min.
+30°C - +40°C	4 min.	+30°C - +40°C	20 min.
> +40°C	2 min.	> +40°C	12 min.

Please note: The curing times apply for dry anchoring bases, in damp anchoring bases they should be doubled. Remove water from drill hole.

FILLING QUANTITIES

Type	Mortar volume in scale units shown on the cartridge labels' corresponding scale	Anchors per cartridge FIS HB 345 S *)
FHB-A dyn 12 x 100 / 25	7	24
FHB-A dyn 12 x 100 / 50	8	21
FHB-A dyn 16 x 125 / 25	9	18
FHB-A dyn 16 x 125 / 50	10	17
FHB-A dyn 20 x 170 / 50	23	7
FHB-A dyn 24 x 220 / 50	38	4
FHB-A dyn 12 x 100 / 50 V	12	14
FHB-A dyn 16 x 125 / 50 V	20	8

*) max. number with one static mixer