

CURING TIME

Temperature in anchoring base	Curing time RSB
- 30°C - - 20°C	120 hrs.
- 19°C - - 15°C	48 hrs.
- 14°C - - 10°C	30 hrs.
- 9°C - - 5°C	16 hrs.
- 4°C - ± 0°C	10 hrs.
+ 1°C - + 5°C	45 min.
+ 6°C - + 10°C	30 min.
+ 11°C - + 20°C	20 min.
+ 21°C - + 30°C	5 min.
+ 31°C - + 40°C	3 min.